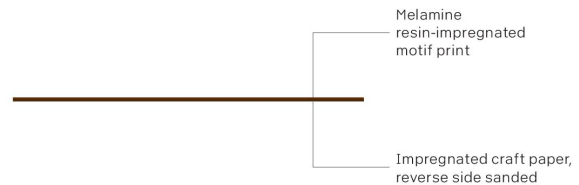


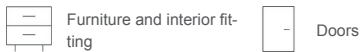
## Technical data

### Duropal HPL Individual Dekor

High pressure laminate in postforming quality with individual digital printed motifs according to EN 438-3:HGP/VGP. The reverse is sanded ready for gluing. Would you like to take colour ideas from our Inspiration Dekor collection or do you have your own decor proposals? Then Individual Dekor fits your requirements. This applies to requirements in industrial quantities in our cylinder print colour spectrum.



#### Applications



#### Properties



#### Certificates



Specification		Unit	Test standard
<b>Nominal thickness</b>	<b>0.8</b>	<b>mm</b>	
Tolerance on thickness	± 0.1	mm	EN 438-2
Tolerance on length	+ 10	mm	EN 438-2
Tolerance on width	+ 10	mm	EN 438-2
Surface defects	max. 1 <sup>1)</sup> max. 10 <sup>2)</sup>	mm <sup>2</sup> /m <sup>2</sup> mm/m <sup>2</sup>	EN 438-2
Edge defects	max. 20	mm	EN 438-2
Straightness of edges	max. 1.5	mm/m	EN 438-2
Squareness	max. 1.5	mm/m	EN 438-2
Flatness (length)	max. 60	mm/m	EN 438-2
Density	min. 1,350	kg/m <sup>3</sup>	EN ISO 1183-1
Dimensional stability at elevated temperature (length)	max. 0.55 <sup>3)</sup> max. 0.75 <sup>4)</sup>	%	EN 438-2
Dimensional stability at elevated temperature (width)	max. 1.05 <sup>3)</sup> max. 1.25 <sup>4)</sup>	%	EN 438-2
Resistance to wet heat, 100 °C (gloss finishes)	min. 3	rating	EN 438-2
Resistance to wet heat, 100 °C (other finishes)	min. 4	rating	EN 438-2
Resistance to dry heat, 160 °C (gloss finishes)	min. 3	rating	EN 438-2
Resistance to dry heat, 160 °C (other finishes)	min. 4	rating	EN 438-2
Resistance to water vapour (gloss finishes)	min. 3	rating	EN 438-2

## Technical data

### Duropal HPL Individual Dekor

Specification		Unit	Test standard
<b>Nominal thickness</b>	<b>0.8</b>	<b>mm</b>	
Resistance to water vapour (other finishes)	min. 4	rating	EN 438-2
Resistance to immersion in boiling water (gloss finishes)	min. 3	rating	EN 438-2
Resistance to immersion in boiling water (other finishes)	min. 4	rating	EN 438-2
Resistance to surface wear	min. 50 <sup>4)</sup> min. 150 <sup>3)</sup>	cycles	EN 438-2
Resistance to scratching (smooth finishes)	min. 1 <sup>4)</sup> min. 2 <sup>3)</sup>	rating	EN 438-2
Resistance to scratching (textured finishes)	min. 2 <sup>4)</sup> min. 3 <sup>3)</sup>	rating	EN 438-2
Resistance to scratching	min. 1 min. 2	rating	
Resistance to impact (small diameter ball)	min. 15 <sup>4)</sup> min. 20 <sup>3)</sup>	N	EN 438-2
Stain resistance (groups 1 & 2)	min. 5	rating	EN 438-2
Stain resistance (group 3)	min. 4	rating	EN 438-2
Resistance to colour change (xenon arc light)	4 to 5 Grey Scale Grade		EN 438-2
Reaction to fire	normally flammable		
Reaction to fire (Euroclass)	Euroclass D-s2,d0 or worse in connection with normally and easily inflammable core boards.		EN 13501-1, CWFT acc. to 2003/593/EG
Formaldehyde emission class	E1		EN 717-1
Formability (length)	min. 10 x t <sup>5)</sup>		EN 438-2
Formability (width)	Not determined, processing tests are to be carried out.		

<sup>1)</sup> Dirt, spots and similar surface defects

<sup>2)</sup> Fibres, hairs and scratches

<sup>3)</sup> Classification HGP

<sup>4)</sup> Classification VGP

<sup>5)</sup> t = nominal thickness

#### Additional information

Product standard	<ul style="list-style-type: none"> <li>EN 438-3</li> </ul>
Areas of application	<ul style="list-style-type: none"> <li>Durable surface material for creative furniture design and the interior fitting of shops and stores, cafés and bistros, educational and recreational facilities, doctors' surgeries and clinics. The material is not suitable for use outdoors.</li> </ul>
Product safety	<ul style="list-style-type: none"> <li>This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered.</li> <li>The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011.</li> <li>The decorative surface and the core consists of paper layers, which are impregnated with thermosetting resins. The resins harden completely during the manufacturing process by heat and high pressure. They form a stable, resistant and non-reactive material.</li> <li>We manufacture the panels without the use of halogens, heavy metals, preservatives, wood protectors or organic solvents.</li> </ul>

## Technical data

### Duropal HPL Individual Dekor

Antimicrobial effect	<ul style="list-style-type: none"> <li>Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196</li> </ul>
Special	<ul style="list-style-type: none"> <li>With intensive plain decors, especially in the red range, colour pigment wash-out may occur under certain circumstances. It is possible that colour pigments are not bound by the resin during the impregnation of the decor paper and are only deposited on the surface of the impregnate and are thus directly on the surface. If cleaning is then carried out, slight discolouration of the cleaning cloths can be observed. This is particularly the case when solvent-based cleaners are used. This is not a product defect.</li> <li>Cut to size is not available.</li> <li>Standard delivery without protective film.</li> <li>Colour differences can occur in follow-up production lots.</li> <li>The material is not suitable for post forming.</li> <li>Assignment of the motifs parallel with the edge of the coreboard is not possible for production reasons.</li> <li>Depending on the decor and surface texture, slightly different surface visual impressions can result between cut panels viewed from different angles. This is a result of the production methods and does not constitute a quality defect.</li> <li>Please consider that digital printed laminates are, because of their material composition, slightly harder and more brittle than classical laminates.</li> <li>Classification HGP / HGS / HGF is achieved with the surface textures recommended for horizontal applications. Requirements of classification VGP / VGS / VGF are met by all surface textures. Please refer to our sales documentation, to check which textures are available for this product.</li> </ul>
Note	<ul style="list-style-type: none"> <li>FSC certification or PEFC certification available on request.</li> <li>FSC license code: FSC® C011773</li> <li>PEFC license code: PEFC/04-32-0828</li> </ul>
Colour and surface match	<ul style="list-style-type: none"> <li>Decor, structure and core board all influence the final appearance of the end product.</li> <li>Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect.</li> <li>The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors.</li> <li>To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.</li> </ul>

Further information on products, formats and decor/structure combinations is available at [www.pfleiderer.com](http://www.pfleiderer.com)

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This information has been compiled with the greatest care. Nevertheless we can assume no liability for the correctness, completeness and up-to-dateness of this information. Colour deviations caused by the printing technology are possible. In view of the ongoing further development and adaptation of our products, possible amendments to the relevant standards, laws and regulations, our technical data sheets and product documentation expressly do not constitute a legally binding assurance of the properties described there. In particular no guarantee of suitability for a concrete application can be derived. It is therefore the personal responsibility of the individual user in all cases to check the processing and suitability of the products described in this document for the intended application in advance, and to take into consideration the legal framework and the respective state-of-the-art. We furthermore expressly draw attention to the applicability of our General Terms and Conditions.

You can find our general terms and conditions on our webpage: [www.pfleiderer.com](http://www.pfleiderer.com)

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