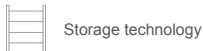


Technical data

DecoBoard P6 Plus

Wood particleboard type P6 in accordance with EN 312, heavy-duty, for structural purposes for use in dry conditions, melamine faced on both sides.

Applications



Properties



Antimicrobial



Food harmless



Anti-slip surface



Load bearing – particularly high bending strength

Certificates



| Specification | | Unit | Test standard |
|--|-------------------------|---------------------------------|---------------|
| Nominal thickness | 38 | mm | |
| Tolerance on thickness | ±0,5 | mm | EN 14323 |
| Length- and width tolerance | ± 5 | mm | EN 14323 |
| Length- and width tolerance (pre-cut panels) | ± 2.5 | mm | EN 14323 |
| Flatness | ≤ 2 ¹⁾ | mm/m | EN 14323 |
| Edge damage | ≤ 10 | mm | EN 14323 |
| Edge damage (pre-cut panels) | ≤ 3 | mm | EN 14323 |
| Surface defects (Points) | ≤ 2 | mm ² /m ² | EN 14323 |
| Surface defects (Defect in the length) | ≤ 20 | mm/m ² | EN 14323 |
| Resistance to scratching | ≥ 1,5 ²⁾ | N | EN 14323 |
| Resistance to staining | ≥ 3 | Rating | EN 14323 |
| Resistance to cracking | ≥ 3 | Rating | EN 14323 |
| Resistance to abrasion (plain colours) | 3A | Class | EN 14323 |
| Resistance to abrasion (printed designs) | 1 | Class | EN 14323 |
| Resistance to colour change in xenon arc light | min. 4 Grey Scale Grade | | EN 14323 |
| Mean density | 720 - 700 ³⁾ | kg/m ³ | EN 323 |
| Bending strength | 16 ³⁾ | N/mm ² | |
| Bending modulus of elasticity | 2,400 ³⁾ | N/mm ² | |

Technical data

DecoBoard P6 Plus

| Specification | | Unit | Test standard |
|------------------------------|--|-------------------|---------------|
| Nominal thickness | 38 | mm | |
| Internal bond | 0.4 ³⁾ | N/mm ² | EN 319 |
| Thickness swell (24 h) | 14 ³⁾ | % | EN 317 |
| Formaldehyde release | E1 E05 | | |
| Reaction to fire (Euroclass) | D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³) | | |

¹⁾ If symmetrical construction

²⁾ Except smooth and matt structures, as well as decors with mother-of-pearl effect

³⁾ Core material

Additional information

| | |
|--------------------------|---|
| Product standard | <ul style="list-style-type: none"> EN 14322 |
| Areas of application | <ul style="list-style-type: none"> DecoBoard P6 Plus is a urea resin-bonded wood-based panel, faced on both sides, for structural use, especially in dry conditions. Due to the high compaction and increased glue fraction, DecoBoard P6 Plus combines particularly high load-carrying capacity and above-average durability with the advantages of an optimised facing. Ideally suitable for shelving and racking, in combination with the skidproof texture and particular product lay-up, DecoBoard P6 Plus achieves slip resistance rating R10 and abrasion resistance class AC4 on its top face. The white coated back also improves light conditions significantly. |
| Core material | <ul style="list-style-type: none"> PremiumBoard P6 Plus Wood particleboard type P6 in accordance with EN 312, heavy-duty, for structural purposes for use in dry conditions. |
| Product safety | <ul style="list-style-type: none"> This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered. The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011. We manufacture the panels without the use of halogens, heavy metals, preservatives, wood protectors or organic solvents. |
| Antimicrobial effect | <ul style="list-style-type: none"> Surface with antimicrobial effect in 24 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196 |
| Resistance to heat | <ul style="list-style-type: none"> Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking. |
| Special | <ul style="list-style-type: none"> A protective foil must be removed as soon as possible after processing – but at the latest within 6 months after delivery – to ensure residue-free removal of the foil. In addition, foiled boards must not be exposed to direct sunlight (UV radiation). |
| Note | <ul style="list-style-type: none"> FSC certification or PEFC certification available on request. FSC license code: FSC® C011773 PEFC license code: PEFC/04-32-0828 |
| Colour and surface match | <ul style="list-style-type: none"> Decor, structure and core board all influence the final appearance of the end product. Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect. The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors. To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually. |

Technical data

DecoBoard P6 Plus

Further information on products, formats and decor/structure combinations is available at www.pfleiderer.com

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You can find our general terms and conditions on our webpage: www.pfleiderer.com

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